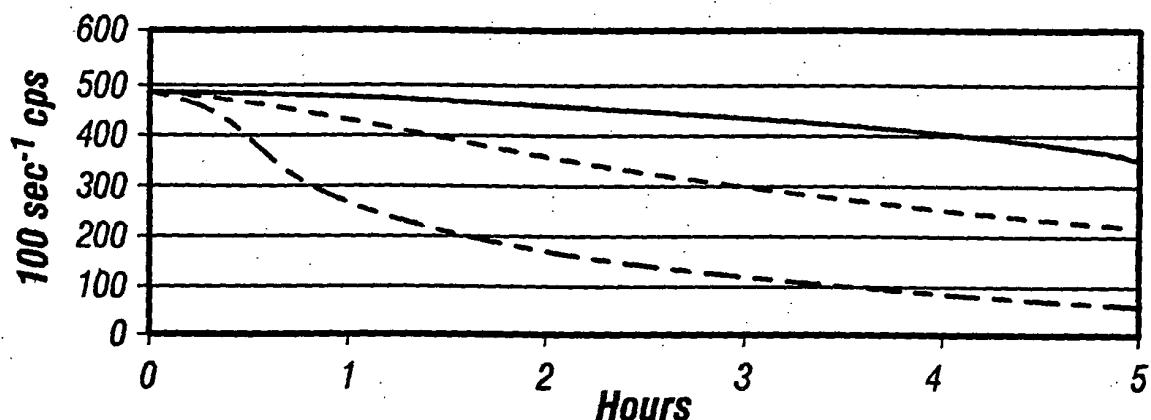
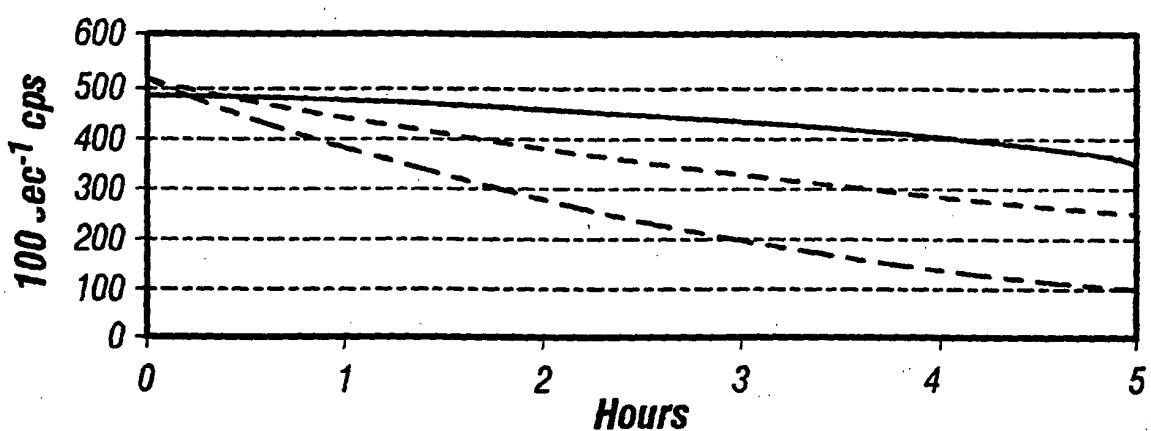


1112



Example 1 — No Mannitol Example 2 - - - 1.0 pptg Mannitol
Example 3 - - - 2.0 pptg Mannitol

FIG. 1



Example 1 — No Sorbitol Example 4 - - - 1.0 pptg Sorbitol
Example 5 - - - 2.0 pptg Sorbitol

FIG. 2

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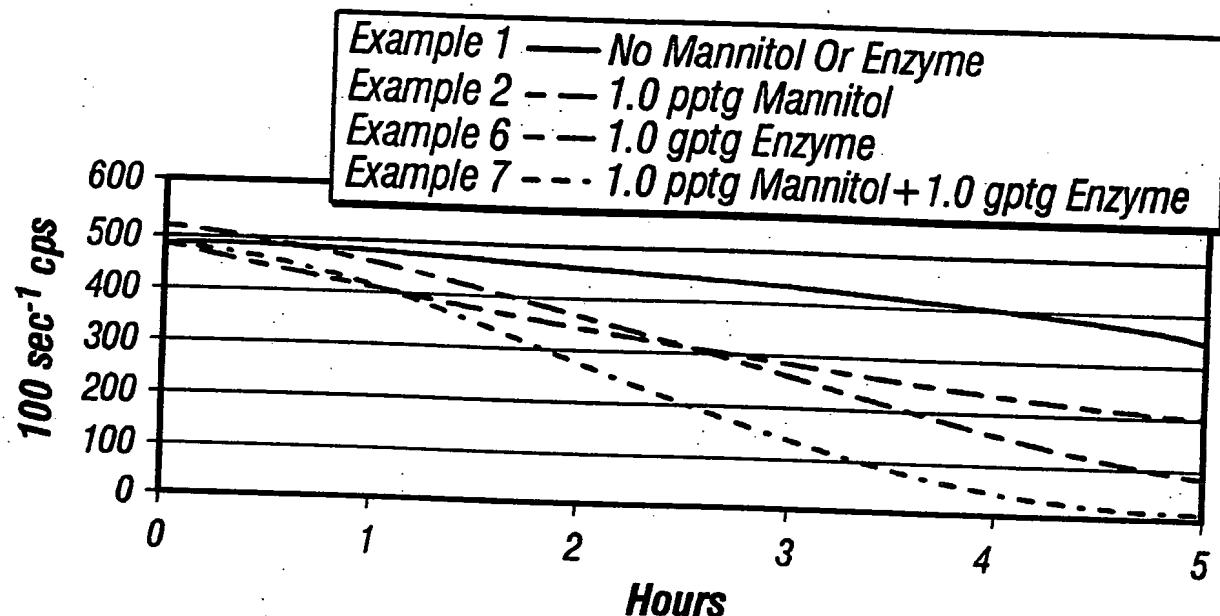


FIG. 3

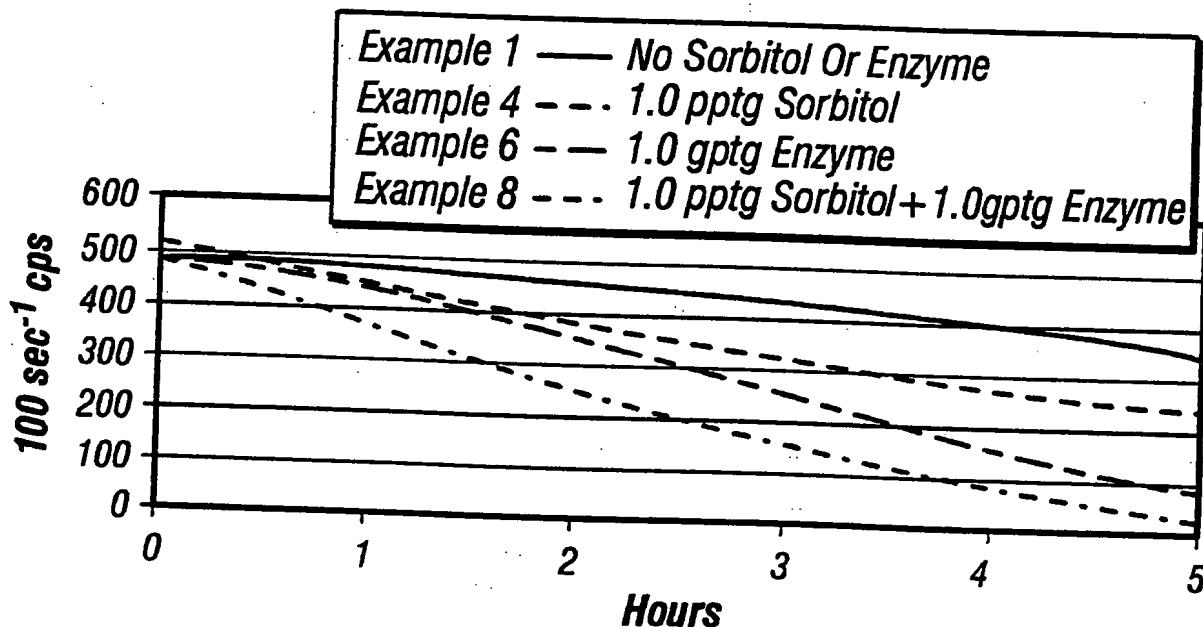


FIG. 4

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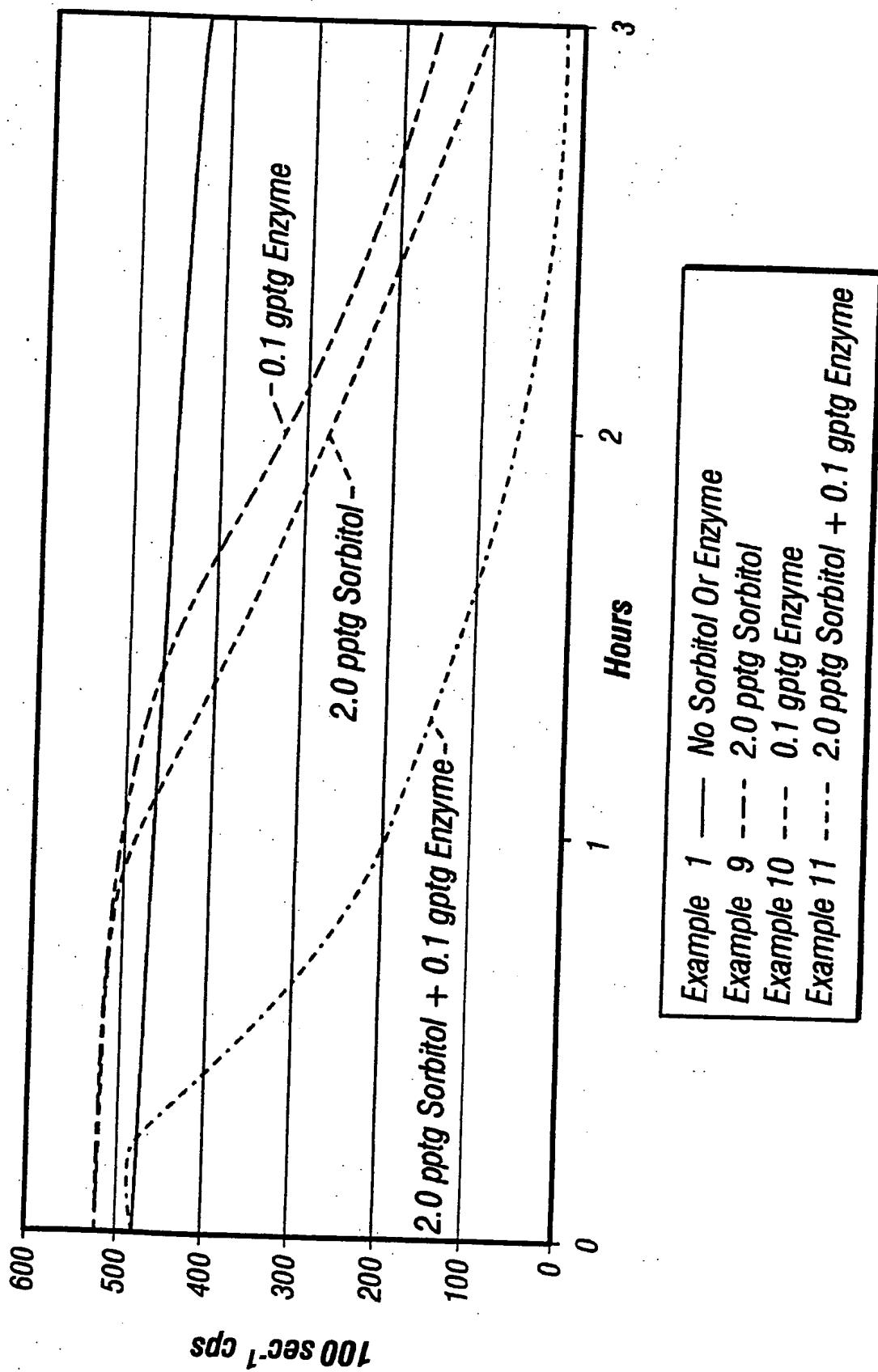


FIG. 5

Figure 6
B⁹ Emerald FRAQ™ 30
Polyol Breaker Tests at 200 F

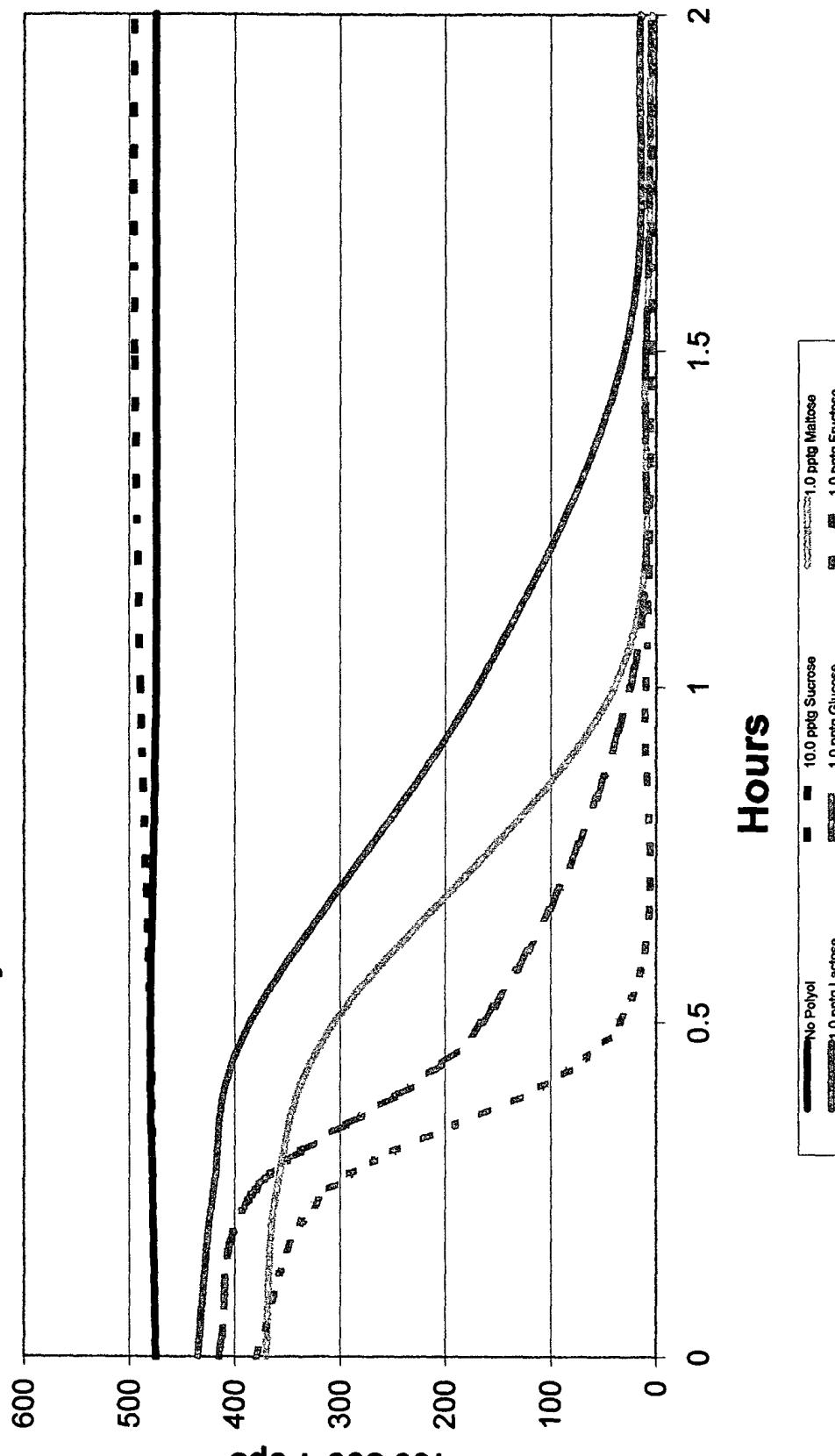


FIG. 7
B9 Emerald FRAQ™ 30 With ADM 62/43 Breaker at 150 F

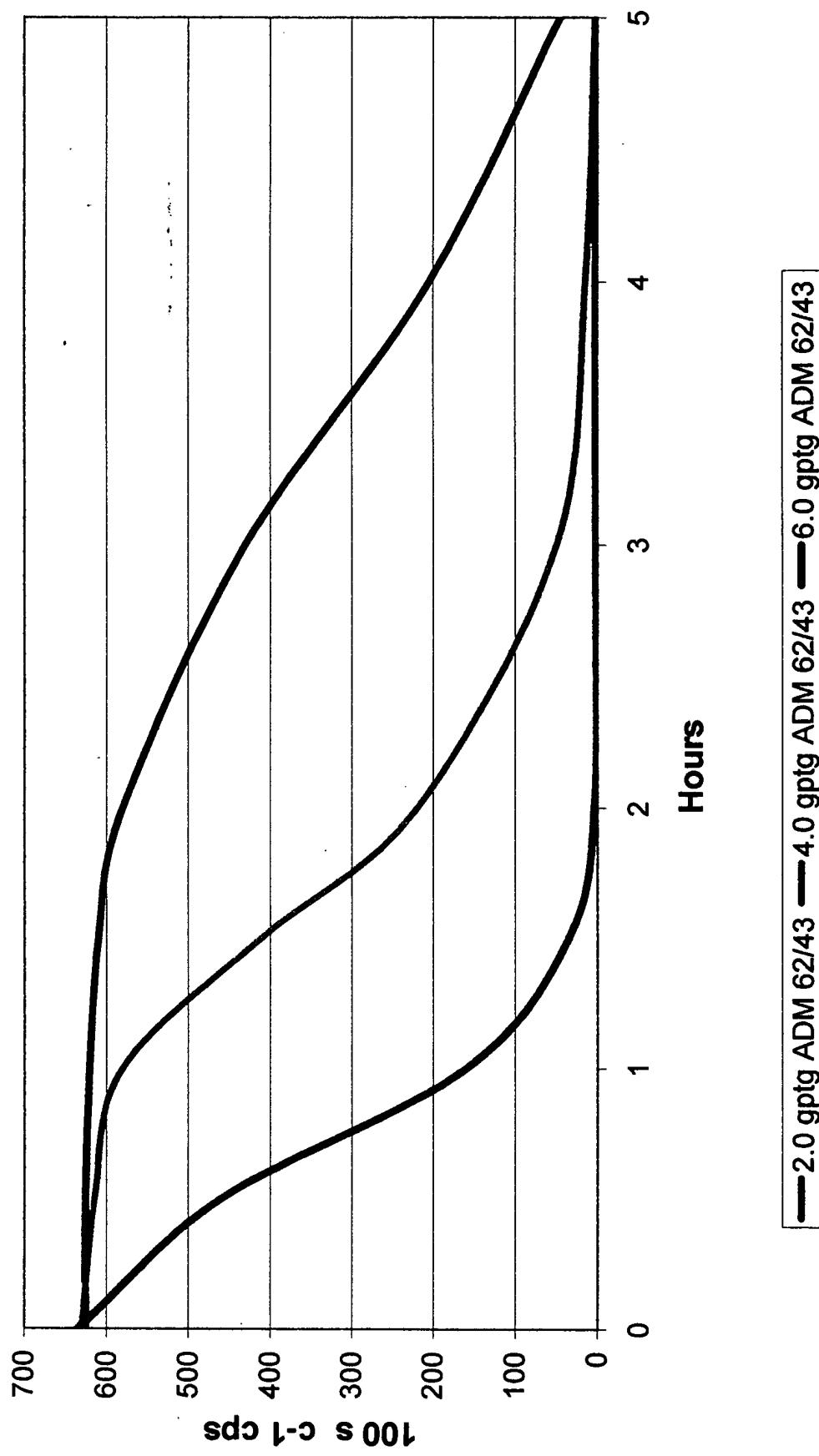


FIG. 8
B9 Emerald FRAQ™ 30 With ADM 62/43 Breaker at 125 F

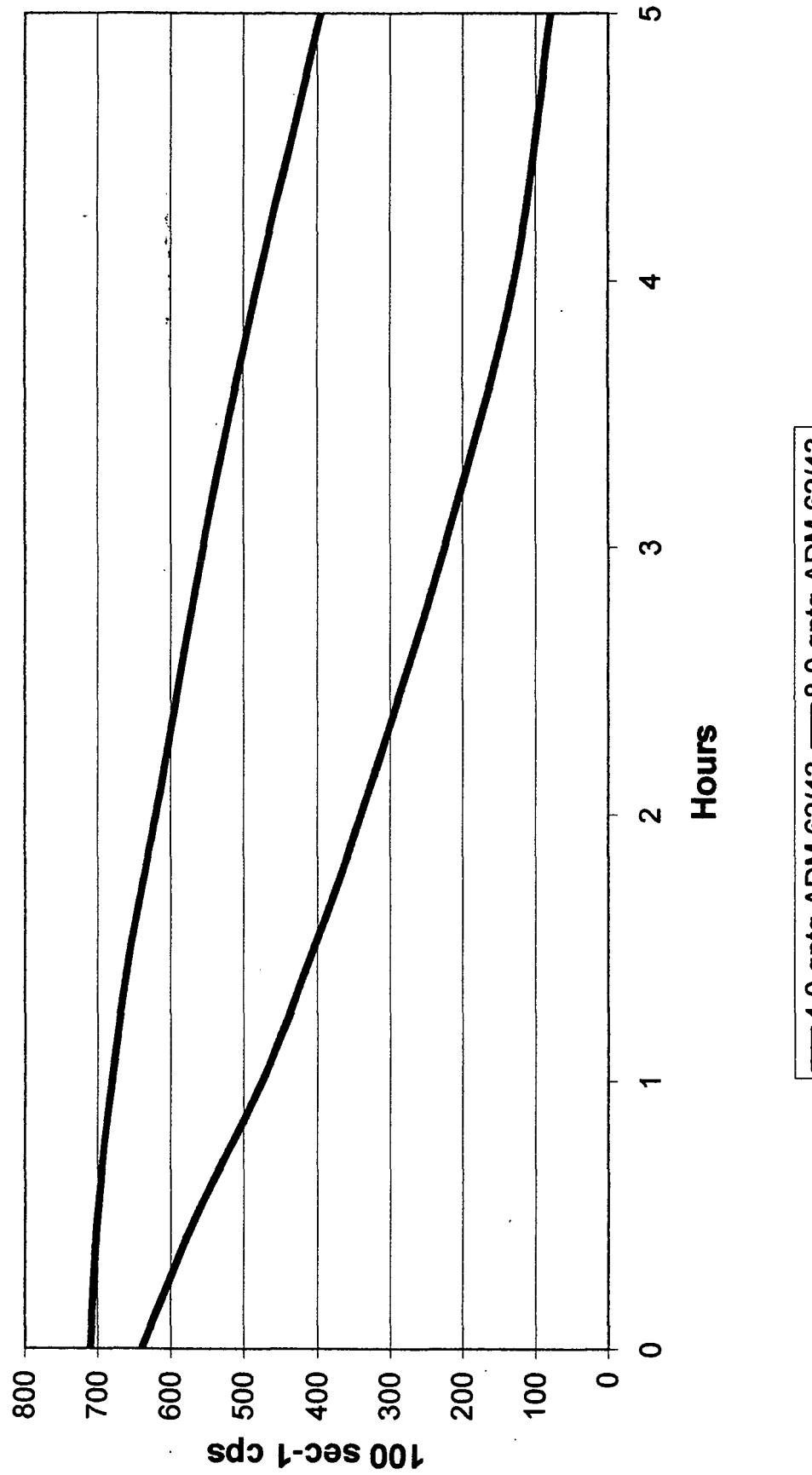


FIG. 9
Alkyl Glucoside Break Tests at 200 F
In 30 pptg Borate Crosslinked Guar

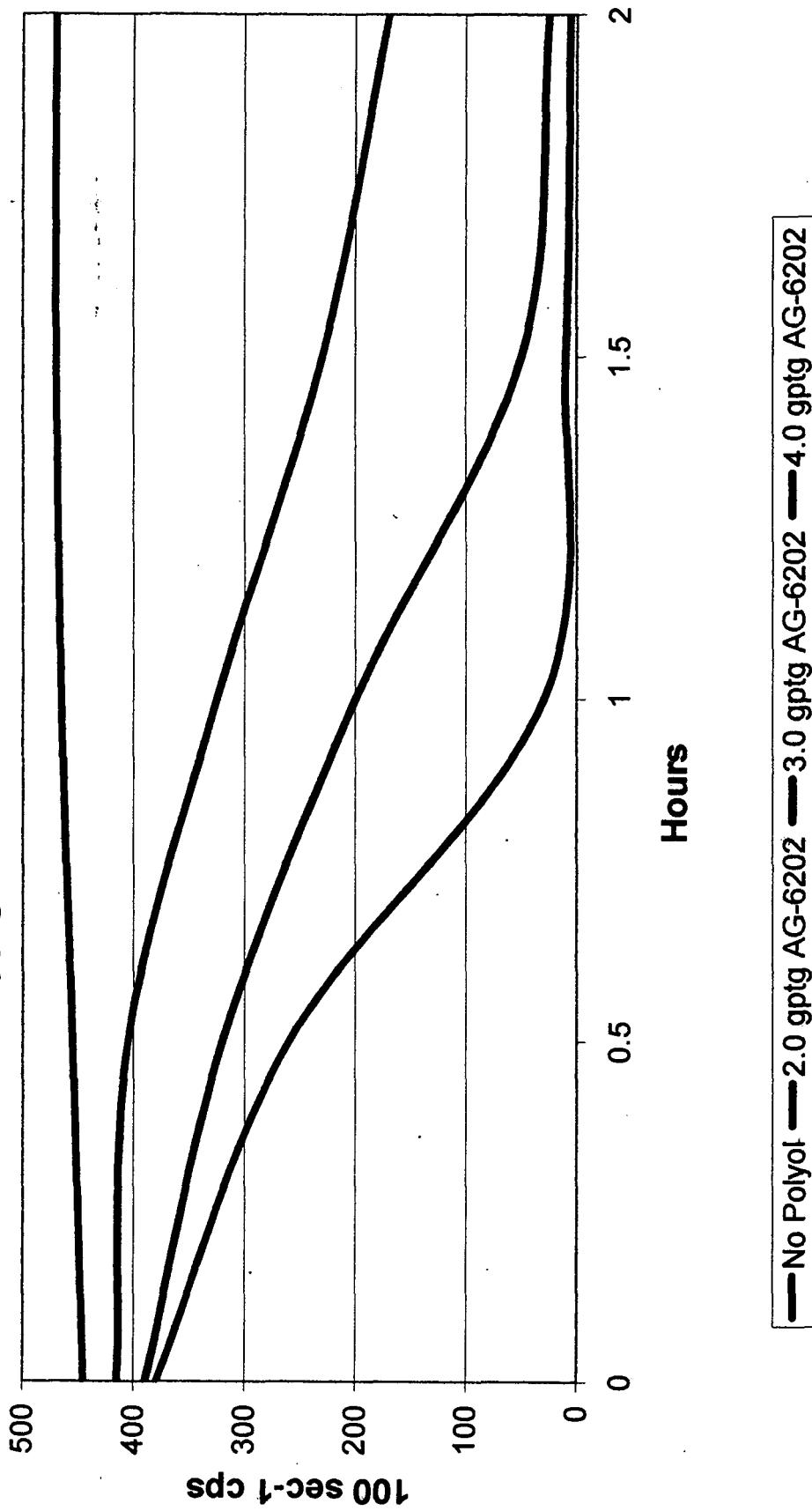


FIG. 10
Polyol Fluid pH After 16 Hours at 200 F
30 pptg Borate Crosslinked Guar Fluid

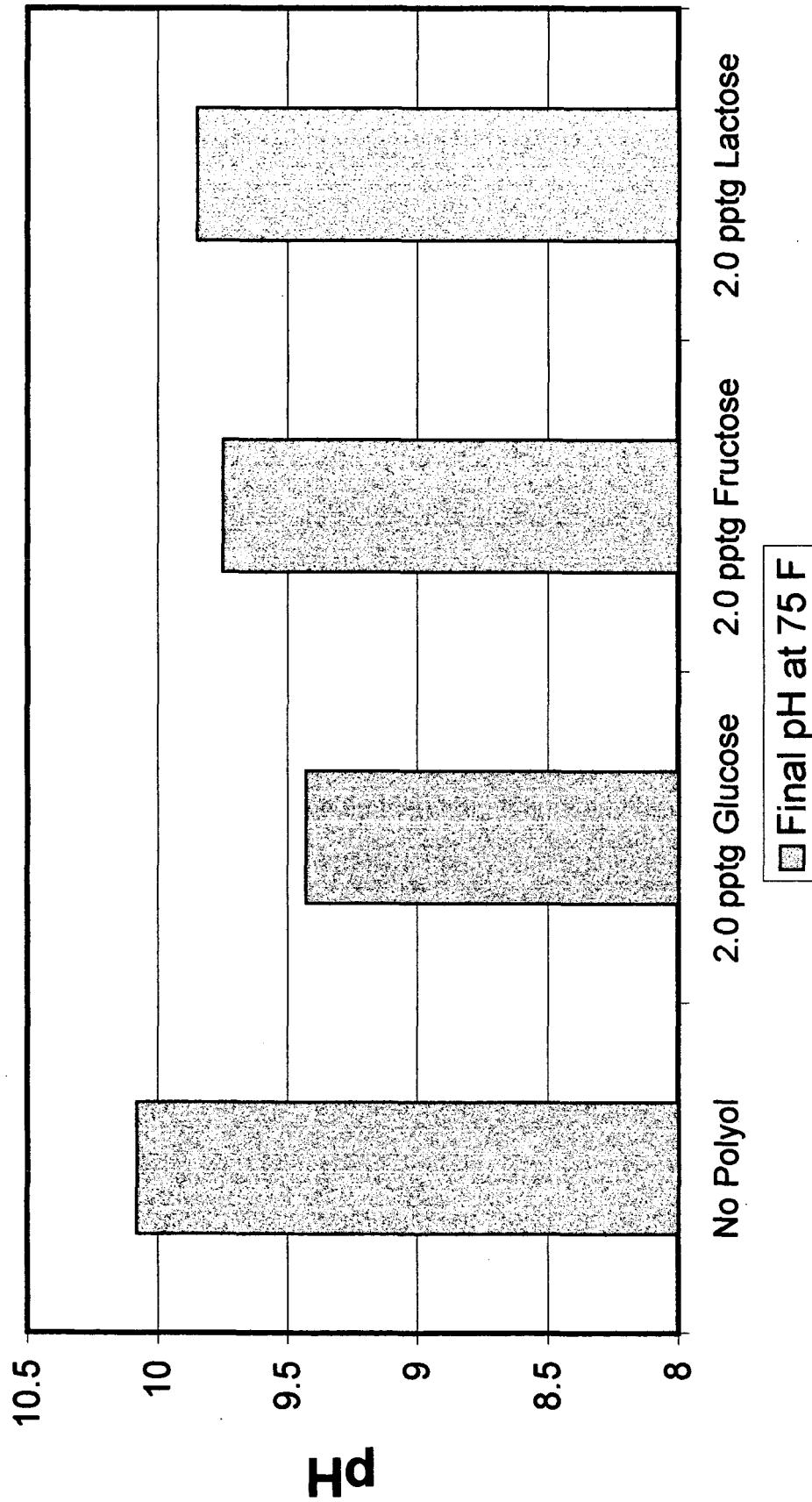


Figure 11
Encapsulated Lactose Break Tests at 200 F
In 30 pptg Borate Crosslinked Guar

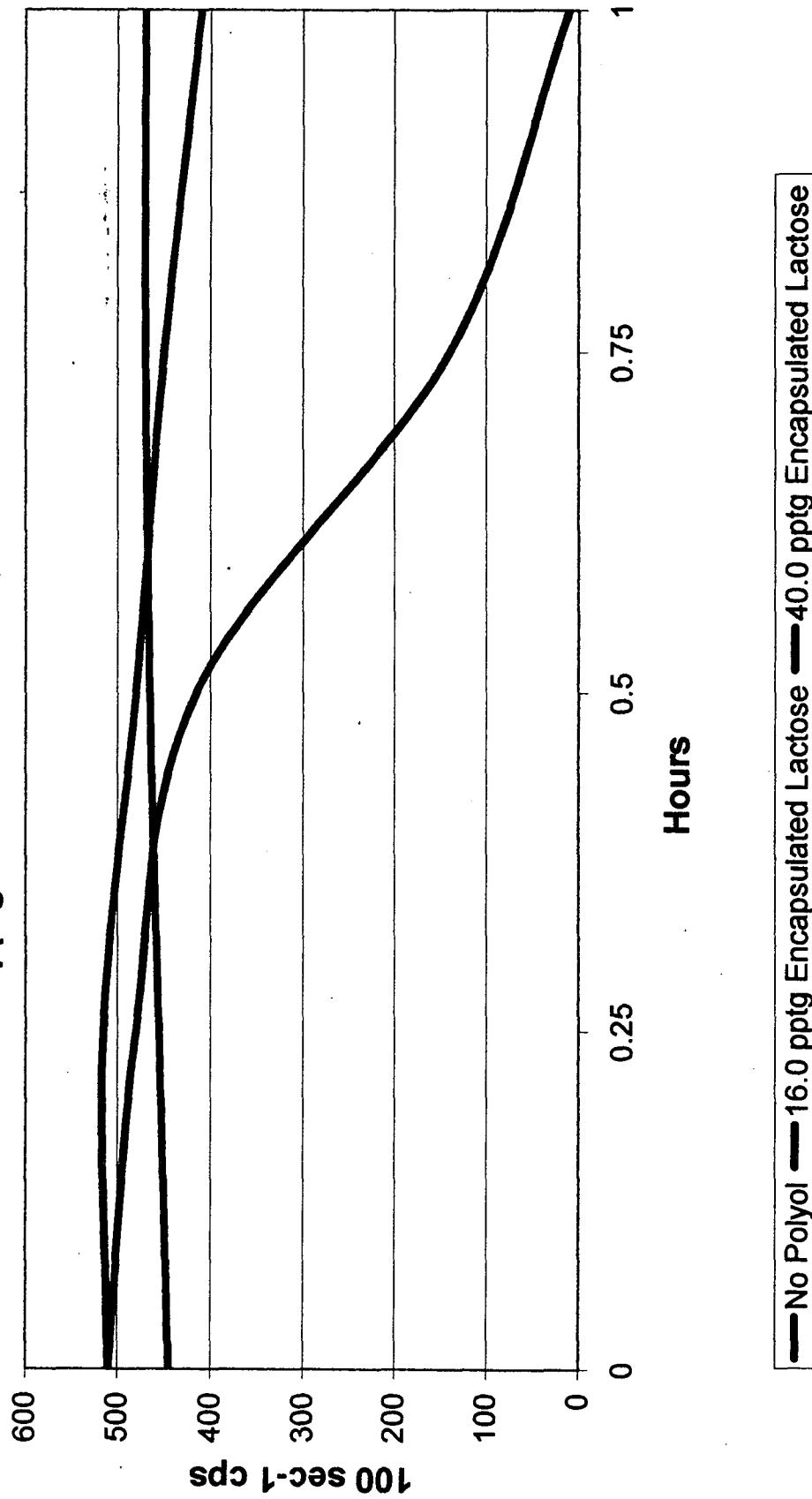


FIG. 12
Compounds That Reduce Polyol Activity
30 pptg Borate Crosslinked Guar at 200 F + 0.5 pptg Glucose

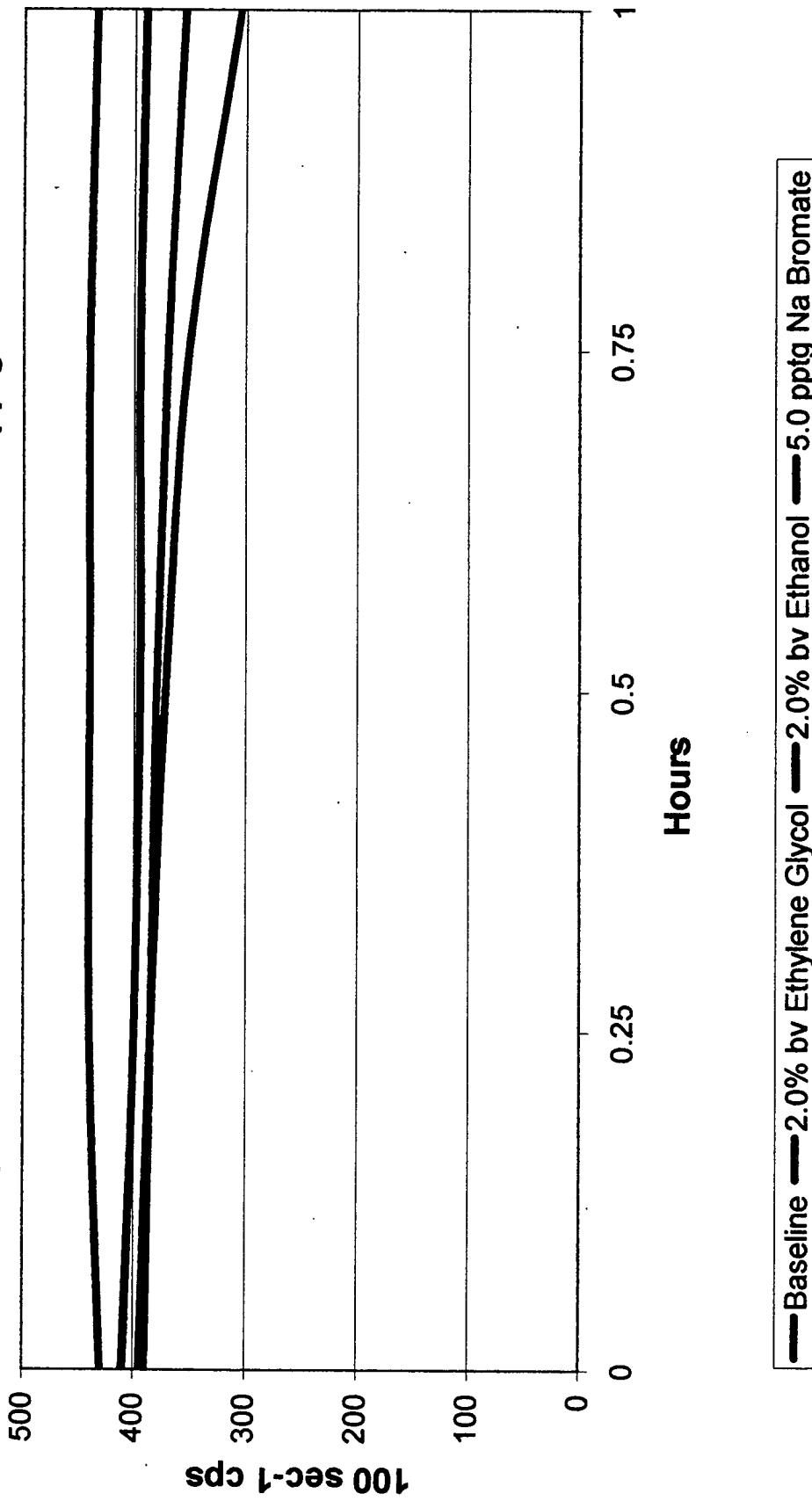


FIG. 13
Polyol Activity With Amines
30 pptg Borate Crosslinked Guar at 200 F + 0.5 pptg Glucose

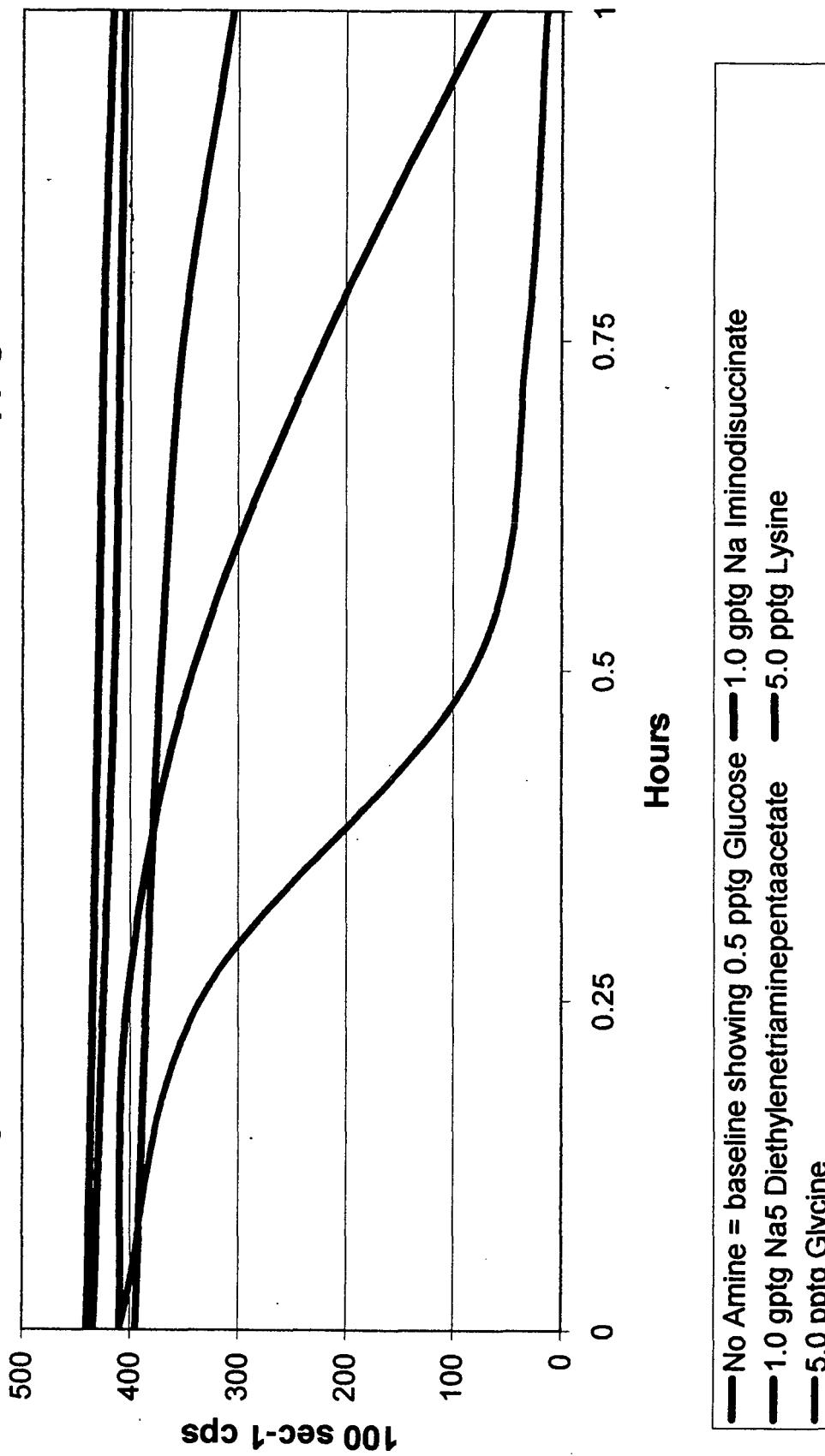


FIG. 14
Polyol & Type Of pH Buffer Break Tests
30 pptg Borate Crosslinked Guar at 200 F + 0.5 pptg Glucose

